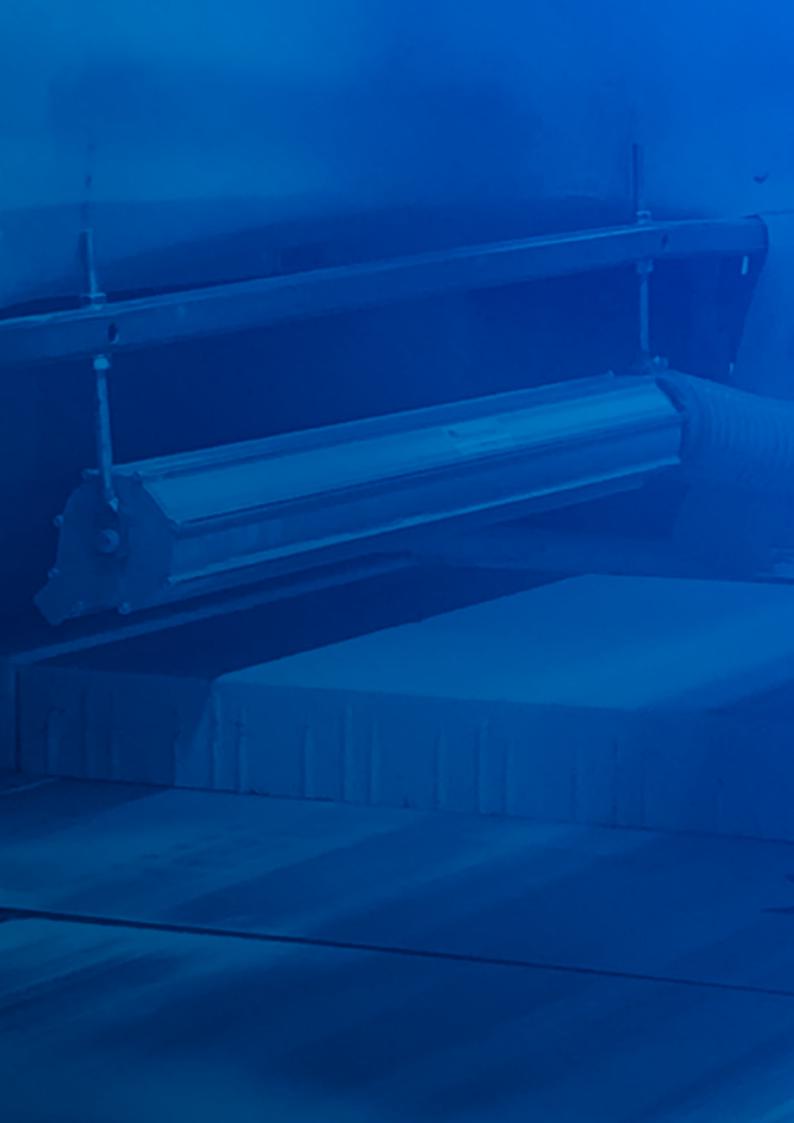




**Brushes for Concrete Industry** 





# Why Osborn?

We bring together global engineering expertise and strong local support to deliver high-quality, innovative products and solutions for brush machines to the concrete industry. By combining international know-how with hands-on service close to our customers, we ensure tailored and efficient solutions that meet the highest industry standards. Our approach is defined by reliability and long-term partnerships with our customers, our employees and within our organization. We are equally committed to protecting the environment and conserving natural resources. Responsible business practices and environmental awareness are embedded in every step of our value chain.

## Our Services in Burgwald.

Through many years of cooperative development work with machinery manufacturers in the design of rolls and brush machines as well as with the operators concerning production line and process optimization, we achieved wealth of experience in this field. Through our worldwide sales and service network we are able to guarantee comprehensive technical support for new production lines around the globe in all stages of project development from the initial design to commissioning. A whole list of well-known manufacturers in the business of concrete plates, concrete blocks and paving stones benefit from this expertise, which ultimately rewards the plant operator in the form of highly engineered products, innovative technologies and cost-effective solutions. In addition to the manufacturing of complete brush rollers with different shafts and body constructions, our range of services also includes bearing units and accessories.



Before - the filling is worn out and needs to be refilled



Step 1 - The used material gets completely removed and the roller is covered with new material



Step 2 - To achieve the best possible result, the brush surface is trimmed and processed.



Step 3 - The brush is carefully aligned and precisely balanced to ensure optimal results.

Once all parameters have been checked, the brush is packed for safe delivery back to the customer.



# **Applications**

Roller brushes are essential tools in the processing of stone and concrete.

They are used in many different stages of production and finishing and can be adapted to a wide range of requirements. The following overview highlights the most common areas of application.

## **Plates/Paving Stones**

- Surface finishing
- Cleaning
- Curling
- Flattening
- Structuring

Formworks for Manufacturing of Stone- and **Concrete Forms** 

Cleaning

Paletts/Devices/Transport units/etc. for Handling and Transport of Stone and Concrete Units

Cleaning

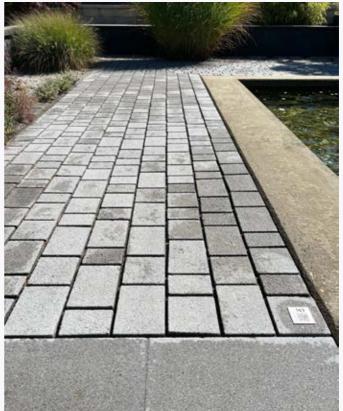
## **Plant, Stone and Concrete Areas**

- Cleaning
- Sweeping

## **Brushed Surfaces**









# **Brush Systems for Self-Assembly by the Customer**

Our solution for customers who want to restore and maintain their brushes in-house are roller systems for self-assembly. Our product and service range includes sections with fully automatic, internally welded spiral constructions, disc systems, as well as versions mounted on disposable tube bodies or older designs with single discs or loose spirals. To adapt these individually to existing shaft constructions, single-use adapters are added if required. This enables us to supply the right brush section for almost any customer shaft – unmatched by any other manufacturer worldwide. The fill material can be customized in trim length and density – from light to standard to extremely dense.

## **Curling Brush Sections**



With our modern shaft constructions it is possible to avoid balancing the shafts. Precision manufactured inner diameters in narrow tolerance ranges ensure that the individual sections fit optimally on the shaft and prevent vibrations when running. Intelligent and well-engineered roll constructions without complicated clamping systems make the exchange of brush coverings fast and simple.

The brush segments are trimmed in sets. Each individual segment is labelled and marked in accordance with the assembly instructions.

These brushes are mainly used for curling and finishing applications, providing fine smoothing of concrete surfaces on plates, blocks, and paving stones. The process creates a matte-gloss effect, making surfaces dirt- and moisture-repellent as well as

The final result depends on the number of brushes used and the degree of abrasiveness selected.

## Typical Brush Set-Up for Curling Applications:

**Novofil NNS 46 Novofil NNS 80 Novofil NNS 120** 



We also offer the curling brush section as a punched brush version with a plastic body.



## **Spiral Roller Brushes**



Spiral Roller Brushes on tube-bodies with different abrasive filament for achieving requested finishing on the surface of concrete blocks and plates. This type can be designed as reusable or as one-way system.



Brushes wound with pitch provide greater flexibility in immersion depth and can be used for different shapes.

## **Knotted Wide-Face Roller Brushes**





Durable roller brushes made of knotted brush rings, specially designed for heavy-duty cleaning of dirty frames, molds, or boards. We offer a standard version with an outer diameter of Ø300mm and steel wire of Ø0.80mm, but customer dimensions are available on request.

### **Wheel Brushes**

Wheel brushes are used for transverse and side cleaning of formworks in stone and concrete production. They effectively remove concrete residues, dust, and release agents, ensuring clean molds and consistent product quality. Available with knotted or crimped steel wire for heavy-duty or gentle cleaning tasks.









### Glue or Adhesive Removal

When bonding two different concrete slabs, it is possible for unsightly adhesive residue to appear around the edges, which can affect the fit and appearance. With our wheel brushes, it is possible to easily remove the adhesive residue without significantly damaging the surface structure.







efore After Knotted Wheel Brush

## **Punched Brushes**

Punched brushes are suitable for demanding applications on stone and concrete surfaces, where both precision and durability are required. They can be manufactured in a wide range of outer diameters and installation widths to match specific machine setups.

By using plastic or wooden brush bodies, the overall weight is reduced compared to metal versions. This lower dead weight minimizes strain on the drive system and allows for more efficient energy use.

The bristle material is anchored in drilled holes arranged in a defined pattern. The number of holes, as well as their spacing, determine the filling density of the brush body and thereby influence brushing performance, aggressiveness, and surface results.

## **Types of Punched Brushes**







**Disc Brushes** 



**Lath Brushes** 



Multizack Brushes

## **Punched Disc Brushes**

For Panel Formwork cleaning







# **Various Options of Cleaning Applications**

## **Strip Brushes**



Strip brushes with galvanized special backing tape, combining steel wires and black polypropylene for extra durability. Primarily used for removing excess cement from molds in the precast concrete industry. Available in 1400 mm length (+/-10 mm) and can be cut to custom sizes on request.

Note: A slight curvature may occur in very long brushes.



#### **Standard Dimension:**

Inside: Flat steel wire 1,1x0,25mm Outside: PP 3,0x2,0mm

OAT: 95, 115 and 145 mm

# **Broomate Professional Cleaning Solutions.**

At production facilities, there are a lot of areas that need to be cleaned continually. Osborn has developed a sweep solution that meets this need - that is simple, professional and affordable. Our broom is made of high quality strip brushes that are inserted under a galvanized steel hood having a thickness of 5 mm.

The Osborn Broomate® can be attached to a whole range of industrial vehicles and cleans up all kinds of dirt including liquids. There are no rotating or electrical parts. Just attach the broom to your vehicle - done!









# **Terms & Conditions and Contact Adresses.**

Refer to our website for our general terms of payment and delivery and further information on ordering and dispatch.

### Osborn GmbH

Ringstraße 10 35099 Burgwald Germany

Tel.: +49 (0) 64515880 info@osborn.de

### **Osborn Unipol SAS**

24B avenue de la Demi-Lune CS 80006 95735 Roissy CDG cedex

Tel.: +33 (0) 134450600 contact@osborn-unipol.fr

### Osborn Lippert (India) Pvt Ltd

Plot nos E 65 & 66, MIDC Waluj Chhatrapati Shambhajinagar -431 136 India

Тел.: +91 2402556538 sales@osborn-lippert.co.in

## **Osborn International SRL**

Bd. Bucovina, Nr. 151 725300 Gura Humorului, jud. Suceava Romania Tel.: +40 (0) 230234212 sales@osborn.ro

### **Osborn Singapore Pte Ltd**

#24-01, 2 Venture Drive, Vision Exchange 608526 Singapore Singapore Tel.: +65 68630318

sales@osborn.com.sg

## **Osborn Unipol Lda**

Rua de Pardelhas 4805-062 Brito-Guimarães Portugal Tel.: +351 (0) 253479550

osborn-unipol@osborn-unipol.pt

#### Osborn GmbH

**Premium Polishing Compounds** Rudolf-Harbig-Weg 10 42781 Haan Germany Tel.: +49 (0) 212993070

### **Osborn Mexico**

polishing@osborn.de

Emilio Cárdenas No. 211 Centro Industrial Tialnepantla Tlalnepantla Edo, México, 54030 Mexico Tel.: +52 55556559555

### Osborn - Unipol, S.L.

C/ Ronda Norte, 320 (Polígono Industrial) - Apartado 169 46470 Catarroja (Valencia) Spain Tel.: +34 (0) 961325876 ventas@osborn.es

## Osborn LLC - Hamilton, OH - USA

**Premium Polishing Compounds** 3440 Symmes Road Hamilton, OH 45015 **United States** Tel.: +1 800 5378449 polishing@osborn.com

### **Osborn International AB**

Huskvarnavägen 105 56123 Huskvarna Sweden Tel.: +46 (0) 36389200

info@osborn.se

#### **Osborn International**

R2001, Unit 2, Building No. 3 Yard No. 11, Shuangying Road Chaoyang, 100012 Beijing

Тел.: +86 1084986167 cnsales@osborn.com

## **Osborn Unipol (UK) Limited**

Newhouse Farm Industrial Estate Chepstow NP16 6UD **United Kingdom** Tel.: +44 1291643200 sales@osborn.co.uk

# Osborn LLC- Richmond, IN - USA

2350 Salisbury Road North 47374 Richmond **United States** Tel.: +1 800 7203358 marketsupport@osborn.com

## Finish. First.

The Global Leader in Surface Treatment Solutions and Finishing Tools

Osborn GmbH Ringstraße 10 35099 Burgwald Germany

Phone: +49 (0)6451 588-0 Fax: +49 (0)6451 588-206 info@osborn.de

#### www.osborn.com

### General

The tools shown in this catalogue, and the information on delivery scopes, appearances, performances and dimensions, correspond to information available at the time of print. We are enhancing our products continually. We reserve the right to make changes to products and prices.

In the event prices are printed in the catalogue, all previous price lists are rendered void on publication of this catalogue. All prices are recommended retail prices in Euro per piece. VAT, packaging, transport/postal charges and insurance are extra. Our general terms and conditions apply for all orders.



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