



SAFETY DATA SHEET

Date Issued- 8/20/18

SDS no. BE-571-6

1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT DESCRIPTION 418, PMC3061
CHEMICAL NAME Blended abrasive solid

GENERAL USE Cutting compound for metal finishing
MANUFACTURER ADDRESS Osborn
 3440 Symmes Rd. Hamilton
 OH 45015 USA

CONTACT NUMBER 1-513-860-3400
EMERGENCY CONTACT PLANT OPERATIONS
EMERGENCY PHONE 1-513-678-3672
24 HOUR EMERGENCY TELEPHONE NUMBER CHEMTREC (24 HOURS) 800-424-9300

2. HAZARD IDENTIFICATION

EMERGENCY OVERVIEW

IMMEDIATE CONCERNS	CAUTION! May cause eye or skin irritation. Proper protective equipment should be worn. Wash skin after use.
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POTENTIAL HEALTH EFFECTS

Eye	May cause eye irritation
Skin	May cause mild skin irritation
Ingestion	Large oral doses may cause irritation
Inhalation	Product as supplied is not hazardous. May cause serious health damage due to breathing dust from buffing operation with this material
Chronic	Cancer

GHS Label requirements

Pictogram --



Signal Word--- WARNING

Hazard Statement

Carc. 2 H351 Suspected of causing cancer.

Precautionary Statements

P260	Do not breath dusts from buffing operation with this material
P285	In case of inadequate ventilation, wear respiratory protection
P280	Wear portective gloves/protective clothing/eye protection/ face protection
P302+P352	If on Skin: Wash with soap and water
P305+P351	If in eyes: Wash cautiously with water for 15 minutes.

3. COMPOSITION/INGREDIENT INFORMATION

Ingredients	CAS		Weight %
Aluminum Oxide	1344-28-1		60-80%
Chromium Oxide	1308-38-9		2-10%
Fatty Acid /Glyceride		Not Hazardous	10-20%
Petroleum Wax	63231-60-7	Not Hazardous	10-20%

4. FIRST AID MEASURES

Inhalation	If exposed to excessive levels of dust, remove to fresh air. Get medical attention if cough, irritation or other symptoms develop.
Skin Contact	Wash with soap and water. Get medical attention if irritation or rash develop.
Eye Contact	Immediately flush eyes with plenty of water for 15 minutes. If abrasive particles are not removed, obtain medical attention.
Ingestion	Swallowing less than an ounce will not cause significant harm. For larger amounts do not induce vomiting, but give two 12 ounce glasses of water and obtain medical advice.

5. FIRE FIGHTING MEASURES

Flash Point	>350 F
Extinguishing Media	Use alcohol foam, carbon dioxide, or dry chemical when fighting fires involving this material.
Fire fighting Procedure	Remove ignition source and fight fire as if it were a grease fire.
Special Protective Equipment	As in any fire, wear self contained breathing apparatus (pressure-demand, MSHA/NIOSH approved or equivalent) and full protective gear.
Hazardous Combustion Products	If heated to high temperature the product may emit carbon monoxide and carbon dioxide

6 ACCIDENTAL RELEASE MEASURES

Environmental Precautions None known

Methods for Clean up Sweep or Scoop up material for reuse or reclaim if possible, otherwise place in a disposal container for proper disposition.

7. HANDLING AND STORAGE

Handling No special handling requirements are known

Storage Keep out of sun and away from heat sources, as product may melt. Observe all safeguards for container residue until cleaned or destroyed. Do not flush to sewers or waterways unless authorized to do so by appropriate government official.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Limit Values	10 mg/ m3 as dust
Engineering Measures	Ventilation to keep dust level at exposure limits
Hygiene Measures	
Respiratory Protection Hand Protection Eye Protection Skin Protection	Wear a dust mask Wear gloves Wear safety glasses with side shields or goggles Wash with soap and water before eating or after shift

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State	Solid	Solubility in Water	None
Color	Dark Grey	Flash Point	>350F
Boiling Point	N/A	Vapor Density	N/A
Melting Point	135 F	Evaporation Rate	N/A
Specific Gravity	> 1.3	Odor	Not specific
pH	N/A	VOC	None
Autoignition Temperature	N/A		

10. STABILITY AND REACTIVITY

Stability	Product is stable
Conditions to Avoid	Material can ignite if exposed to a continuous flame or heat source
Incompatible Materials	None known
Hazardous Decomposition Products	If product is involved in a fire, carbon monoxide could be emitted
Hazardous Polymerization	Will Not occur

11. TOXICOLOGICAL INFORMATION

Eyes	May cause irritation from abrasion.
Skin Contact	May cause irritation
Skin Absorption	Not likely
Inhalation	Dust form buffing operation may cause irritation
Swallowing	No adverse effect is expected

12. ECOLOGICAL INFORMATION

Ecological Information	No data available
Bioaccumulative Potential	Bioaccumulation is unlikely

Comments

This product is not believed to be toxic to aquatic life.

13. DISPOSAL CONSIDERATIONS

General	If discarded, the material in its original unused form is not a RCRA hazardous waste. Disposal should be in accordance with State and Local regulations for the disposal of non-hazardous waste. Be sure to check if compound (after used) has come in contact with a hazardous substance before disposal
Packaging	Dispose in clean receptical or box.

14. TRANSPORTATION INFORMATION

DOT	Not regulated
Proper shipping name	Scouring Compound, Cake Form, N.O.S, NMFC 48581, CL 55
IMDG Classification	Not regulated
ICAO Classification	Not regulated
Harmonized Code	3405.40.0000

15. REGULATORY INFORMATION**UNITED STATES****Sara Title III**

313 Reportable Ingredients - Code (090) Chromium Compounds
 - 1344-28-1 aluminum oxide

302/304 Emergency Planning
 Emergency Plan

California Prop 65-

WARNING: This product contains a chemical known to the State of California to cause cancer and/or reproductive harm.

<u>Ingredient</u>	<u>Cancer</u>	<u>Reproductive</u>
Titanium Dioxide	Yes	No

CERCLA (Comprehensive Response, Compensation and Liability Act)

CERCLA RQ - CAS # 1308-38-9 **COMMON NAME** - CHROMIUM(III)OXIDE **RQ** -1

EPA HAZARD CATEGORIES

SARA 311/312 - None

TSCA (Toxic Substance Control Act)

TSCA Status - All ingredients are on the TSCA list

16. OTHER INFORMATION

Revision Number BE-571-6
Supersedes Date 1/1/2014

HMIS Rating 1-1-0-0

Manufacturer Disclaimer

Metal Dusts from the buffing of brass, zinc and especially magnesium or aluminum along with buffing cloth fibers and compound residues may cause fires or explosions when exposed to a strong ignition source. These fires typically are started in the vent

pipes, collector bags or receptacles used in waste gathering from the buffing ventilation system. Make sure that the collectors are changed frequently and the waste kept in a cool, dry environment that is free from sparks or other strong ignition sources. The collection devices should be grounded to minimize static charges. Dust collection receptacles should be designed by engineers who are familiar with the potential hazard of a flammable or explosive dust. If such a fire occurs, fight the fire with a Class D fire extinguisher. Do not use water or a halogenated extinguishing media.